

# Technical Data Sheet



## E6000 FRAY LOCK

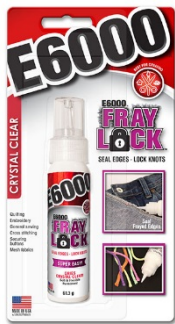
SEALS FRAYED FABRIC EDGES and LOCKS KNOTS (Clear)

ISO 9001:2015 Compliant  
Quality Management  
Systems

59.1 mL carded bottles

*Not all styles/sizes/colors available in all  
areas.*

AUSTRALIA/NZ



61.3 G carded bottle

*Not all styles/sizes/colors available in all  
areas.*

### PRODUCT DESCRIPTION

Fray Lock permanently seals raw edges and locks knots – even on buttons. Perfect for quilting, embroidery, sewing and cross stitching.

### WHERE TO USE / APPLICATIONS

Works great on thread knots and frayed fabric.

### FEATURES AND BENEFITS

**ACID-FREE**

**DRIES CRYSTAL CLEAR**

**WASHABLE**

**PERMANENT**

**SOFT and FLEXIBLE**

### TECHNICAL INFORMATION

PROPERTIES	
Color:	Wet: Cloudy White ; Cured: Clear
Density:	1.0 g/mL.
Viscosity:	31,500 cP (Spindle 6, 10 rpm, 77 °F)
Odor:	Distinct
Solvents:	None
Boiling Point:	≥200 °F (≥93 °C)
Physical State:	Milky liquid
Dilute-able:	In water, before cure
Cure:	Room temperature 8 hours; washable after 72 hours.
Work time/open time/pot life:	3 hours @ 70 °F (21 °C)
Set time/time to reposition:	3.5 to 4 hours 70 °F (21 °C)
Application Temperature:	40 to 90 °F (4 to 32 °C); the colder the temperature, the longer it takes to cure; the hotter the temperatures, the shorter time it takes to cure.
Service Temperature:	10 to 150 °F (-12 to 66 °C)
Storage Temperature:	Above 40 °F (4 °C)
Paintable:	Yes, once cured
Shelf life:	2 years (unopened)
Freeze/Thaw stability:	No. Do not freeze.

### DIRECTIONS and APPLICATION NOTES

Always test a small area before full use.

- Step 1 Remove inner seal.
- Step 2 Apply thin amount to raw edge of thread knot.
- Step 3 Let dry for 8 hours.
- Step 4 Washable after 72 hours.

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### HEALTH and SAFETY

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Before working with this product, read and become familiar with information concerning hazards, proper use and handling.

**⚠WARNING:** This product can expose you to chemicals including styrene which is known to the State of California to cause cancer. For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).

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### LIMITED WARRANTY

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The product is warranted against any defect in materials or workmanship under normal use for a period of 180 days after the date of purchase. The product is also warranted under any implied warranties provided under applicable law, including, without limitation, the implied warranty of merchantability and the implied warranty of fitness for a particular purpose, for a period of 180 days after the date of purchase. The manufacturer will not accept liability for more than product replacement. This warranty covers only the original buyer of the product. For warranty service, the buyer should contact the store where the product was purchased. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. This warranty gives you specific legal rights, and you also have other rights, which vary from province to province.

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